Rust Preventives

Shield your metal from rust. Chemetall rust preventives provide the strongest line of defense against corrosion. Our diverse offerings are capable of meeting your most stringent protection demands, while surpassing your environmental requirements. We offer a full line of protective solutions to prolong the life of your valued product.





CLEANERS/RUST PREVENTIVES

| | Film Type | Est. Length of Rust Protection* | Application | Metals Compatibility | Flash Point | | |
|---|-----------------------|------------------------------------|--|-------------------------|----------------|--|--|
| SYNTHETICS | | | | | | | |
| Gardoclean® A 4892 (Protexo [™] Cat) Medium to heavy-duty cleaner. Caustic based. | Dry | Up to 30 days indoors | Spray, immersion, ultrasonic, or vibratory | Ferrous metals | > 200°F | | |
| Gardoclean A 4990 (Tech Clean® 7610M) Medium-duty cleaner. Low foaming. Membrane friendly. | Dry to slightly tacky | Up to 30 days indoors | Spray, immersion, or vibratory | Multi-metal | > 200°F | | |
| Gardoclean A 4991 (Protech™ 1999LCMS) Light-duty cleaning. Good RP performance. Also used as engine jacket coolant in dynamometer testing programs. | Dry to slightly tacky | Up to 6 months indoors | Spray, immersion, or vibratory | Multi-metal | > 200°F | | |
| Gardoclean A 5359 (Texo Kleen [®] 1704) Medium to heavy-duty cleaner. Non-caustic. | Dry | Up to 30 days indoors | Low pressure spray, immersion, ultrasonic, or vibratory | Multi-metal | > 200°F | | |
| Gardoclean A 5363 (Permatreat® 435) Light-duty cleaner. Low foaming. Automotive industry approvals. | Dry | 1 to 2 weeks indoors | Spray, immersion, or vibratory | Multi-metal | > 200°F | | |
| Gardoclean A 5502 Light-duty cleaner for removing shop soils. | Dry | Up to 30 days indoors | Spray, ultrasonic, or vibratory | Multi-metal | > 200°F | | |
| Gardoclean A 5548 Light-duty cleaner. Compatible with heat treating and welding operations. | Dry | Up to 6 months indoors | Spray, immersion, ultrasonic, or vibratory | Ferrous metals | > 200°F | | |
| Gardoclean A 5549 Medium-duty cleaner. Compatible with heat treating and welding operations. | Dry | Up to 30 days indoors | Spray, immersion, ultrasonic, or vibratory | Ferrous metals | > 200°F | | |
| Gardoclean A 5565 Medium-duty cleaner for removing shop soils. | Dry | Up to 30 days indoors | Spray, immersion, ultrasonic, or vibratory | Multi-metal | > 200°F | | |
| Gardoclean A 7024TM (Tech Clean 7024TM) Medium-duty cleaner based on caustic with silicates for multi-metal compatibility. | Dry | Up to 2 months indoors | Spray, immersion, ultrasonic, or vibratory | Multi-metal | > 200°F | | |

[★] Specific plant conditions (i.e. temperature, humidity, handling, etc.) may affect the length of protection.





CLEANERS/RUST PREVENTIVES continued

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| SYNTHETICS | | | | | |
| Gardoclean R 5344 (Geo-Guard 4017) Light-duty cleaner. Contains no sticky organic compounds. Membrane friendly. | Dry | Up to 30 days indoors | Spray or immersion | Ferrous metals | > 200°F |
| Gardoclean R 5747 (Geo-Guard® 4021) Medium-duty cleaner. Membrane friendly. | Dry to slightly tacky | Up to 30 days indoors | Spray or immersion | Multi-metal | > 200°F |

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| EMULSIONS | | | | | |
| Gardoclean A 98 (Oakite 98) Light-duty cleaner for removing shop soils. | Dry to slightly oily | 1 to 4 months indoors | Low pressure spray or agitated immersion | Multi-metal | > 200°F |
| Gardoclean A 398LT (Oakite® 398 LT) Medium-duty cleaner. Low foaming. Membrane friendly. | Dry to slightly oily | 2 to 6 months indoors | Spray or agitated immersion | Multi-metal | > 200°F |
| Gardoclean A 5572 Medium-duty cleaner. Extremely low foaming. Reduced VOC. | Dry to slightly oily | 2 to 6 months indoors | Spray or agitated immersion | Multi-metal | > 200°F |

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| SYNTHETICS | | | | | | |
| Gardorol® CP NRP (NRP) Very good RP for medium-term protection. Can be used for recirculating water systems. Can be painted over. | Dry | Up to 3 months indoors | Spray or immersion | Multi-metal | > 200°F | |
| Gardorol CPA Plus (CPA Plus) Good RP for short-term protection. Used as a corrosion protection additive to coolant/lubricant or alkaline solutions or as a final RP rinse. | Slightly tacky | Up to 3 months indoors | Low pressure spray or immersion | Ferrous metals | > 200°F | |
| Gardorol CP 825 (Protexo 825) Good RP for short to medium term protection. Can be painted over. | Dry | Up to 3 months indoors | Spray or immersion | Multi-metal | > 200°F | |
| Gardorol CP 1650 (Protech 1650) Excellent RP for medium-term protection. Low foaming. Recommended for leak testers due to long term stability and clarity. | Dry to slightly tacky | Up to 6 months indoors | Spray or immersion | Ferrous metals | > 200°F | |
| Gardorol CP 1999C (Protech 1999C, Protech 1999LC) Very good RP for medium-term protection. Dries in 30 minutes. Membrane friendly. | Slightly tacky | Up to 6 months indoors | Spray or immersion | Ferrous metals | > 200°F | |
| Gardorol CP 3999 (Protech 1999) Excellent RP for ferrous and multi-metal substrates. Reduced alkalinity for full compatibility and protection of aluminum components. | Dry to slightly tacky | Up to 6 months indoors | Spray or immersion | Multi-metal | > 200°F | |

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RUST PREVENTIVES continued

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| EMULSIONS | | | | | |
| Gardorol CP 8028 (Protexo 1125) Preformed emulsion RP for long-term protection. Reduced VOC. | Dry to slightly oily | Up to 6 months indoors | Agitated immersion or non-atomizing spray | Multi-metal | > 200°F |
| Gardorol CP 8029 (Rust Preventive 1, Rust Preventive 2) Excellent corrosion resistance for bare steel or over heavy phosphate. | Slightly oily | Up to 6 months indoors on bare metal; 1 year indoors on zinc phosphate coatings | Immersion, brush, or non-atomizing spray | Steel and non-ferrous metal | > 200°F |

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| SOLVENT/OIL (Water Displacing) | | | | | | | |
| Gardorol CP HPO (HPO) Good RP for medium-term protection. Non-staining. | Oily | Up to 4 months indoors | Immersion, brush, or non-atomizing spray | Multi-metal | 170°F | | |
| Gardorol CP SPO (Special Protective Oil) Very good RP for long-term protection. Non-staining. | Dry to slightly tacky | Up to 4 months indoors | Immersion, brush, or roller | Multi-metal | 104°F | | |
| Gardorol CP 20M (Ryconox [™] 20 M) Premium RP providing long-term protection. Prevents fingertip etching during handling. | Slightly oily | 6 months to 1 year indoors | Immersion, brush, or non-atomizing spray | Multi-metal | 265°F | | |
| Gardorol CP 1300 (Protech 1300) Very good RP for long-term protection. Fast drying. | Dry to slightly oily | 6 months to 1 year indoors | Immersion, brush, or non-atomizing spray | Multi-metal | 147°F | | |
| Gardorol CP 1440CA (Protech 1440CA) Very good RP for long-term protection. Low viscosity. | Slightly oily | Up to 4 months indoors | Immersion, brush, or non-atomizing spray | Multi-metal | 262°F | | |
| Gardorol CP 8019 High performing RP providing long-term protection. Fast drying. | Dry to slightly oily | 1+ year indoors | Immersion, brush, or non-atomizing spray | Multi-metal | 160°F | | |
| Gardorol CP 8031 (Geo-Guard 4743) High performance oil based RP for long-term protection. | Oily | 6 months to 1 year indoors | Immersion, brush, or non-atomizing spray | Multi-metal | >210°F | | |
| Gardorol CP 36205 (Protech 36205) High performance RP for long-term protection. Compressor Industry approved. | Dry to slightly oily | 6 months to 1 year indoors | Immersion, brush, or non-atomizing spray | Multi-metal | 147°F | | |

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Build a partnership through support

- On-site service regularly scheduled
- Continuous improvement initiatives
- Written service reports
- Laboratory and Field Technical Group Support





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- Technical support
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