

Gardo® Pure WT — Water Treatment Products



| Products | Form | Use | Parameters | Comments |
|----------------------------|--|---|--|---|
| CATIONIC COAGULANTS | | | | |
| Gardo® Pure WT 2081 | Liquid, alum-polymer blend | Neutralization and coagulation of suspended ions, oil splitting, and absorption of particulate | Dosage range will vary based upon the nature of the wastewater solids; medium molecular weight | Forms "microfloc" at pH 2–8; solids treated display enhanced coagulation, floc structure, size, and density |
| Gardo Pure WT 2082 | Liquid, inorganic (Al/ Ca/Mg), mixed chloride solution | Primary coagulant; membrane compatible | Dosage range must be determined; proportional to charge differential and solids concentration | Effective in reducing sludge volumes as compared to traditional inorganic chemistries; membrane compatible |
| Gardo Pure WT 2083 | All organic liquid solution | Sludge reduction, up to 80% more volume than liquid alum | Satisfactory results can be obtained when the product is diluted 20:1 prior to use | Partially or often totally replaces alum, ferric, lime or other inorganic coagulants, reducing sludge volume for disposal; effective over very wide pH ranges; produces a larger floc that settles faster with less pinfloc and carryover in the effluent |
| Gardo Pure WT 2084 | Liquid, iron-based polymer, high molecular weight | Primary coagulant or metal precipitant/polishing solution; can be applied for paint detackification | Dosages will vary depending upon charge neutralization demand; effective on zinc and nickel containing wastewaters | Forms "microfloc" at pH 2–8; promotes rapid settling and dense floc formation |
| Gardo Pure WT 2085 | Liquid solution | Sludge reduction, up to 80% more volume than liquid alum | Completely miscible, pH 4–7 | Effective in potable water clarification, oily wastewater demulsification, secondary clarification in activated sludge systems |
| Gardo Pure WT 2086 | Liquid, all inorganic, mixture of Al and Ca species | Primary coagulant or oily wastewater coagulant; membrane compatible | Dosage: 50–300 ppm for primary coagulant and 50–10,000 ppm for oily wastewater | Effective in reducing solids; completely inorganic in composition making it ideal for membrane filtration |
| Gardo Pure WT 2087 | Liquid, alum-inorganic, metal precipitant solution | Primary coagulant or metal precipitant, polishing solution | Dosage: 100–300 ppm for primary coagulant and 10–100 ppm for polishing | Does not form metal sulfides; membrane compatible; very high affinity for oil and grease |
| Gardo Pure WT 2088 | Unique Al/Ca/Cationic polymer containing liquid, reacted product | Neutralization of ionic charge differentials, complex chelating agents and absorption of oil and grease | Dosage: 50–1,000+ ppm | Feed as a concentrate; unique, versatile formula for metal solids removal |
| Gardo Pure WT 2089 | Liquid solution | Sludge reduction, up to 80% more volume than liquid alum | Satisfactory results can be obtained when the product is diluted 20:1 prior to use | Effective in potable water clarification, oily wastewater demulsification, sand secondary clarification in activated sludge systems |



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| ANIONIC POLYMERS (FLOCCULANTS) | | | | |
| Gardo Pure WT 3021 | Liquid, emulsified, concentrate | Flocculates metal hydroxides; a concentrate for maximum efficiency | Dosage: A 0.1% solution as 400 milliliters per 100 gallons of make-up water; 32% charge density; add at 2–10 ppm | Will react quickly to flocculate metal hydroxides providing immediate settling in clarifiers and holding basins |
| Gardo Pure WT 3022 | Liquid, polyelectrolyte hydrated form | Flocculates metal hydroxides and neutralized waste solids solutions | Dosage will range from 20–200 ppm; 40% charge density; can be diluted at any percentage | Liquid anionic polyelectrolyte that will react between pH 7–12 to rapidly form dense floc in clarifiers and holding basins |
| Gardo Pure WT 3023 | Powder, polyelectrolyte | Flocculates metal hydroxides and neutralized solutions | Dosage: A 0.1 to 0.15% solution as 0.8 to 1.6 lbs. per 100 gallons of make-up water; 40% charge density; add at 2–15 ppm | Polymer that will react between pH 7–12 to form a dense hydroxide floc in clarifiers and holding basins |
| COOLING TOWER | | | | |
| Gardo Pure WT 6061 | Liquid, corrosion scale inhibitor for closed loop water systems | Controls scale and corrosion in hot water and chiller water closed loop water systems | Molybdate-based; dosage: 1,000–2,000 ppm | State-of-the-art closed loop system formulation that combines dispersants with corrosion inhibitors. Environmentally friendly |
| Gardo Pure WT 6062 | Liquid, corrosion scale inhibitor for cooling towers | Controls scale and corrosion in open cooling water systems | Organic | Designed for open water systems exposed to oxygen; Used for 1.5 LSI. Environmentally friendly |
| BOILER WATER TREATMENTS | | | | |
| Gardo Pure WT 1020 | Polymer-based; Liquid scale and corrosion dispersant, all organic formula | Designed for maximum dispersion — to be used as the internal treatment for larger boilers and boilers with heavy deposition | Dosage: 100–400 ppm; use 400 ppm for heavily fouled (scaled) systems | Complete internal scale and corrosion dispersant; must use a separate oxygen scavenger and a condensate treatment |
| Gardo Pure WT 1027 | Liquid scale and corrosion, all-in-one drum formulation | Designed for plants with periodic hardness or elevated alkalinity in feed water make-up | Dosage: 50–200 ppm; internal organic phosphate level 2–10 ppm | Complete scale, corrosion, oxygen scavenging, and condensate return neutralization |
| Gardo Pure WT 1041 | Liquid-based oxygen scavenger | Designed to control feed water sulfite levels at 20–60 ppm per ASTM Standards | Add at 30 ppm per every 1 ppm of feed water oxygen; boiler internal sulfite is controlled to 20–60 ppm per ASTM Standards | Complete oxygen scavenging of feed water and boiler internals; ideal for systems with iron-based corrosion |
| Gardo Pure WT 1063 | Liquid condensate neutralization treatment DEAE-based, multi-functional for short, middle, and long return line runs | Designed to control condensate return pH buffering to 7–10 pH units | Add at 4 ppm per every 1 ppm of feed water alkalinity; control condensate return at 7–10 pH | Provides for complete carbonic acid neutralization of return lines |
| Gardo Pure WT 1068 | Liquid condensate neutralization treatment; triple amine formula; multi-functional for short, middle, and long return line runs | Designed to control condensate return pH buffering to 7–10 pH units | Add at 6 ppm per every 1 ppm of feed water alkalinity; control condensate return at 7–10 pH | Provides for complete carbonic acid neutralization of return lines |

*Check with product manager or Chemetall Environment, Health, and Safety for state registration.



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| METAL PRECIPITANTS | | | | |
| Gardo Pure WT 4075 | Liquid, inorganic sulfide, heavy metal precipitant; Main coagulant or polishing agent to existing systems | Precipitates and removes heavy metals from wastewater; complexes heavy metals down to <0.5 ppm levels | pH 13–14 (concentrate), always add above a pH level of 8.0; dosage is based upon the metal loading of wastewater | Removes many heavy metals from spent solution including zinc, iron, nickel, copper, cadmium, lead, and aluminum |
| Gardo Pure WT 4078 | Liquid, organic, heavy metal precipitant | Precipitates and removes heavy metal from wastewater systems | Can be used at any pH from 2–14 | Removes heavy metals from wastewater systems, high affinity for copper, lead, and nickel ions |
| DEFOAMING AGENTS | | | | |
| Gardo Pure WT 8477 | Liquid solution | A versatile in-process foam control agent during the polymerization reaction and the stripping process of latex | May be added to the polymerization kettle or to the stripping operation. The addition level depends on the individual process and polymer. An initial trial range level of 0.01–0.1% on a total weight basis of the latex is recommended | Foam control agent composed of a proprietary blend of mineral oil, silica derivatives and surface active compounds designed to control foam in a variety of industrial processes |
| Gardo Pure WT 8479 | Viscous liquid | Quick-dispersing, hydrocarbon oil-based antifoaming agent, designed for use where immediate foam-control action is wanted | Readily disperses in aqueous systems and develops its foam-control action rapidly | Designed for use in aqueous systems where foam must be controlled by chemical means, and where standard defoamers do not exhibit adequate endurance under high-temperature conditions |



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- + Increase effluent quality
- + Meet discharge limitations
- + Minimize sludge

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