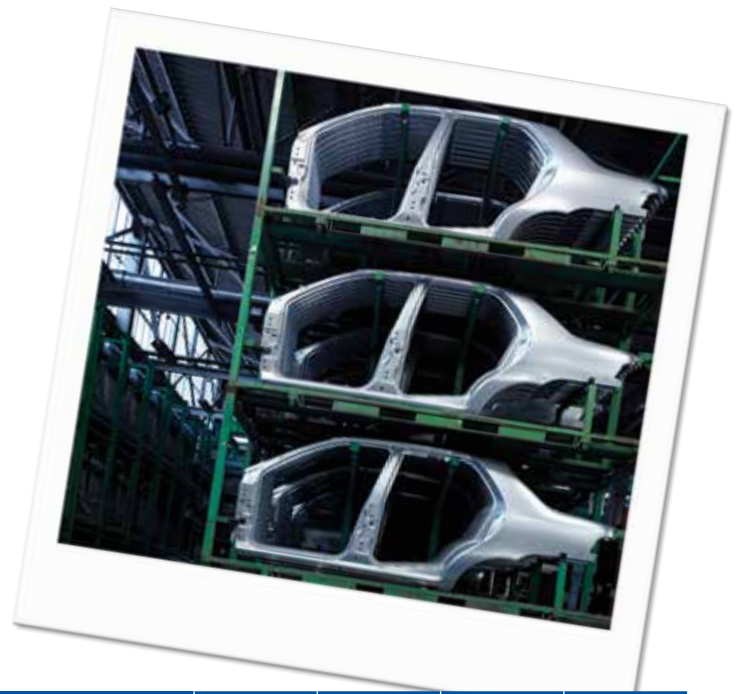


# Aluminum Intensive Vehicles

Chemetall provides a complete portfolio of products and services to support the manufacture of aluminum intensive vehicles. Environmentally sound solutions such as chrome-free, phosphorus-free, and NPE surfactant-free products, as well as a full line of high performance passivation technology are available. Chemetall's superior cleaners and conversion coatings deliver outstanding cleaning, surface finishing uniformity, and long-lasting corrosion protection.



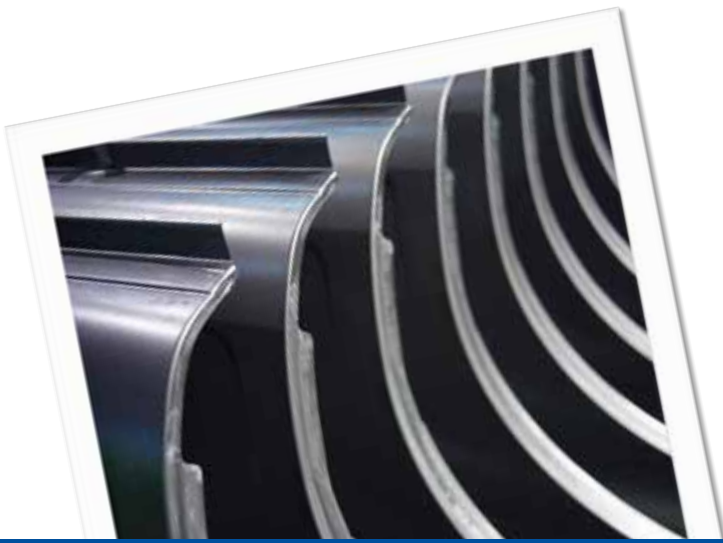
	Spray	Immersion	Casting	Extrusion	Sheet	Etching	Low Etch
<b>ALKALINE CLEANERS</b>							
<b>Gardoclean® S 5160</b> A strong alkaline silicate and borate-free liquid cleaner.	+				+	+	
<b>Gardoclean S 5201</b> A mild alkaline cleaner specifically formulated for use on continuous strip coil lines. Borate and silicate-free.	+				+		
<b>Gardoclean T 5316</b> Non-silicated immersion cleaner for all aluminum alloys.		+	+			+	
<b>Gardoclean S 5339</b> This cleaner is for extruded, wrought, and cast alloys. Minimal surface attack. NPE surfactant-free and silicate-free.	+		+	+			
<b>Gardoclean 3802 (Inpro-Clean 3800)</b> Silicated cleaner, designed for removing buffing compounds. Phosphorus-free.		+	+				
<b>Gardoclean S 5654 (Kleen 4010)</b> A strongly alkaline cleaner specifically formulated for use on continuous strip coil lines.	+	+					+
<b>Gardoclean S 5413 (Low Heat Cleaner 3)</b> Heavy-duty, etching cleaner. NPE surfactant-free.	+	+				+	
<b>Gardoclean 5846 (STC)</b> Low foaming, premium quality detergent for the most demanding aluminum cleaning jobs.	+	+	+				+



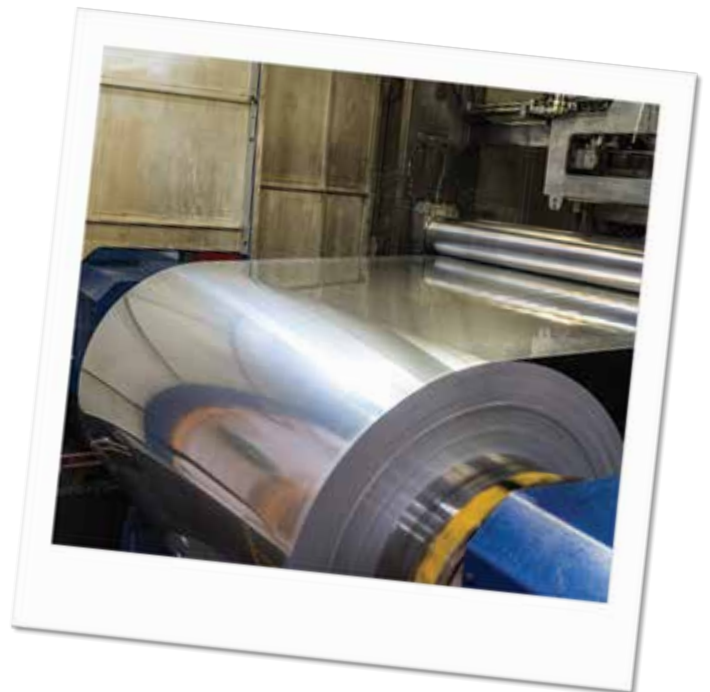
	Coil	Batch	High Etch	Moderate Etch
<b>ACID CLEANERS</b>				
<b>Gardacid® P 4307</b> Highly concentrated acid, used to pickle aluminum. NPE surfactant-free.		+	+	
<b>Gardacid P 4462/1</b> Etching acidic cleaner for spray applications. Sulfuric-based. NPE surfactant-free and phosphorus-free.		+	+	
<b>Gardacid P 4296 (Kleen 4551)</b> A strongly acidic cleaner, specifically formulated for use on continuous strip coil lines.	+			+
<b>Gardacid P 4298 (TecnoClean)</b> Specifically formulated to clean aluminum and its alloys for immersion applications. NPE surfactant-free.		+		+

<b>DEOXIDIZERS</b>				
<b>Gardacid P 4299 (Deoxidizer LNC)</b> Premium, iron-based liquid deoxidizer.				
<b>Gardacid P 126 (Deoxidizer 126)</b> Premium iron-free product. Add to nitric, sulfuric and/or hydrofluoric acids.				
<b>Gardoclean S 5149</b> Sulfuric-based product. Add hydrofluoric acids.				
<b>Gardoclean S 5240/2</b> Sulfuric-based product with additional surfactants. Add hydrofluoric acid.				

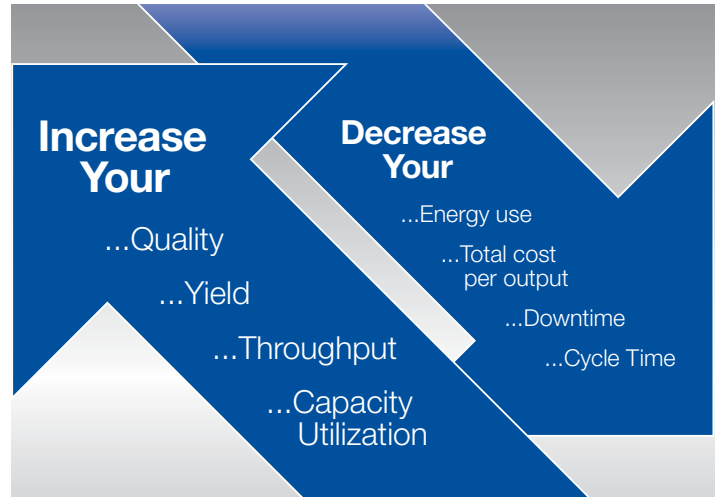
<b>DEOXIDIZER ADDITIVES</b>				
<b>Gardobond® Additive H 7269</b> Fluoride additive for coil.				
<b>Gardobond Additive H 7250</b> Fluoride additive for coil.				
<b>Gardobond Additive H 7401</b> Nitric-based additive to be used in conjunction with Deoxidizer 126 or LNC.				



	Dried-in-place	Rinsed	Organic	Inorganic
<b>PASSIVATIONS</b>				
<b>Arconic 951</b> Phosphorous based. Used for adhesive bonding and welding. For sheet, extrusions, and castings. Can be sprayed or immersion.		+	+	
<b>Gardobond X 4591</b> Titanium-Zirconium-based. Used for adhesive bonding and welding. A sheet product that can be rolled, sprayed, or immersion.	+	+		+
<b>Gardobond X 4595</b> Molybdenum-Zirconium based. New product developed for adhesive, bonding, and welding. A sheet product that can be rolled, sprayed, or Immersion.	+	+		+
<b>Gardobond X 4707</b> Titanium-Zirconium-based. Used for adhesive bonding and welding. For extrusions and castings. Can be sprayed or immersion.		+		+
<b>Gardoclean 299</b> An alkaline powder cleaner with silicate and borate used by immersion. Used for adhesive bonding. For stamped sheet, extrusions, and castings.		+	+	
<b>Oxsilan® MM0705A</b> Silane-based coating. Used for adhesive bonding. A sheet product that can be rolled, sprayed, or immersion.	+		+	



**Cut it. Clean it. Coat it. Control it. Conserve it.® with us!**



## Meet your needs with our 6 Point Total Value Proposition

- Point 1.** Dedicated, Global Specialists Locally Available
- Point 2.** Focused, Passionate, and Accountable Expert Support
- Point 3.** Integrated Portfolio of Innovative Products
- Point 4.** High Quality Standards
- Point 5.** Fast and Accurate Labs
- Point 6.** Comprehensive Collaboration for Efficient Process Performance

The Surface Treatment global business unit of the Coatings division of BASF, operating under the Chemetall brand, is a leading supplier of applied surface treatments and services for metal, plastic, and glass substrates in a vast range of industries and end markets. Chemetall Surface Treatment products are used for a variety of applications. As an integrated part of the business, we offer a full range of services, including process control and on-site support at customers' facilities with local representation worldwide. Beyond local technical expertise, systems are designed to meet the final requirements of the treated products.

## Chemetall is proud to serve North America from the following locations

### **North American Headquarters**

675 Central Avenue  
New Providence, NJ  
07974  
Tel: 908-464-6900  
Toll-free: 800-526-4473  
Fax: 908-464-7914

### **Chemetall Canada Limited**

100 Milverton Drive,  
5th Floor,  
Mississauga, Ontario,  
Canada  
L5R 4H1  
Tel: 1-905-791-1628  
Toll-free: 1-877-311-1471

### **Chemetall Mexicana, S.A. de C.V.**

Avenida El Tepeyac No. 1420-B  
Parque Industrial O'Donnell-Aeropuerto  
El Marqués, Querétaro  
C.P. 76250, México  
Querétaro Tel: +52 (442) 227 2000  
Monterrey Tel: +52 (81) 8371 2517

### **Chemetall U.S.**

1100 Technology Drive  
Jackson, MI 49201  
Tel: 517-787-4846  
Toll-free: 877-941-3800  
Fax: 517-787-5538

### **Chemetall U.S.**

46716 Lakeview Blvd.  
Fremont, CA 94538  
Tel: 408-387-5340  
Fax: 408-809-2883

[www.ChemetallINA.com](http://www.ChemetallINA.com)

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