# Manufacturing Process Cleaners

Chemetall process cleaners are designed to deal with a wide variety of soils ranging from oils, greases, and burnt-on carbon, to mineral scales, rust, and general soils — and on substrates encountered in your applications such as steel, cast iron, aluminum, galvanized, and yellow metals.



	Spray	Immersion	Other	Liquid	Powder	Steel	Multi-Metal
ALKALINE CLEANERS							
Ardrox <sup>®</sup> 185/Ardrox 185L Heavy-duty scale, rust, and carbon removers. Removes some paints.	•	•		•	•	•	
<b>Ardrox 405-V</b> Cleaner removes light soils, oils, and general soils. Also used for floor scrubbing.	•	•	F,M,U	0		0	•
<b>CPD-2017</b> Excellent detergency for removal of particulate soils and mineral scale. Phosphated and silicated.	•	0	T,V	0		•	Aluminum
<b>Dynadet™</b> Heavy-duty cleaner for removing light rust, greasy, oily, and carbonaceous soils.		0	T,U,V		Ð	•	Brass, Copper
Fleetline <sup>™</sup> 205 Removes hardened grease, grime, oil, and carbon. Excellent rinsability.	•	0	F,M,S,U	0		•	
Gardoclean® R 1700 F Highly alkaline product designed for descaling and cleaning.	•	•	T,V	0		•	
<b>Gardoclean S 5219</b> High performance silicate free alkaline cleaner for spray or agitated immersion. EDTA free and oil rejecting.	•	•	T,V	0		0	0
<b>Gardoclean S 5249</b> Highly alkaline cleaner for removing corrosion, films and phosphate coatings. Use with additives for removal of organic soils and paints.	•	0	T	0		•	
Low Heat Cleaner <sup>™</sup> 3 Heavy-duty cleaner for removing oils, metal forming fluids, and burnt-on soils. Biodegradable. Contains no NPE surfactants.	•	0	M,S,T,V	0		0	
<b>LRS</b> Versatile cleaner removes general soils, metalworking fluids, oxides, rust, phosphate coatings, and paint.	•	•	T,U,V	0		0	Brass, Copper
<b>Oakite® 220NP</b> Heavy-duty cleaner for concrete and asphalt. Removes oils and carbonaceous soils. Biodegradable and phosphate-free.		0	M,S,T,V	0		0	0
<b>Okemclean®</b> Heavy-duty caustic cleaner for spray and agitated immersion. Effective on difficult applications including carbonaceous soils.	•	•	T,U,V	•		•	•

C = Circulation in-place F = Foam M = Manual S = Steam

 $T = Tumbling/Barrel \qquad U = Ultrasonic \qquad V = Vibratory$ 

We create chemistry

Chemetall expect more •

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ALKALINE CLEANERS							
<b>PDR 0001</b> Heavy duty cleaner containing solvents for difficult soils. Ideal for agitated immersion and low pressure recirculating spray washers. Pretest for aluminum.	0	•	T,U,V	•		•	•
<b>Pyrene<sup>™</sup> 1207-SD</b> Heavy-duty cleaner removes oil, grease, carbon, rust, and some paints.	0	•	T,U,V	0		0	
<b>Pyrene US 1006</b> Heavy-duty cleaner for removing difficult soils such as heavy oils, carbon, and many tenacious soils.		•	U	0		0	•
<b>Roundhouse</b> Non-caustic cleaner for general soils, oils, and grease. Ideal for use with pressure wash systems.	0	•	M,S,U	0		0	
<b>Rustripper®/Super Rustripper</b> Heavy-duty cleaners remove forming lubes, carbon, shop soils, rust, and paint.	*0*	•	T,U,V		•	0	Brass, Copper
Speedet <sup>™</sup> Biodegradable, phosphate-free cleaner removes oils, grease, and carbon.		•	F,M,S,U	0		0	Brass, Copper
Super Turbo Det Removes grease, gunk, soils, and carbon. Low-foaming.	0	0	T,U,V		•	•	0
<b>STC</b> Low-foaming cleaner removes drawing compounds, soils, carbon, and grease. Ideal for high-pressure spray washers.	•	0	T,U,V			0	Brass, Copper
Versadet® All-purpose cleaner removes a wide variety of soils found in manufacturing. Works in hard or soft water.		0	Μ		0	•	0

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MILD ALKALINE/NEUTRAL/SOLVENT CLEANERS							
<b>BetaSolv</b> Removes uncured paints and paint films, adhesives, sealants, binders, and inks. Excellent for cleaning paint application equipment.		•	C,M	•		•	Aluminum
Citridet <sup>™</sup> Solvent-based cleaner for removing heavy soils, oils, and greases.	0	•	U	0		0	•
<b>Draw Clean™ V</b> Solvent-based cleaner and degreaser for parts and equipment. Non chlorinated/fluorinated. 120°F flash point. Also used as vanishing lubricant.		0	Μ	0		•	•
<b>Gardoclean A 5572</b> Emulsion cleaner with rust prevention. Very low foam.		•	Μ	•		•	0
Liqui-Det <sup>™</sup> Highly concentrated cleaner removes dirt, oils, soils, and light grease. Buffing compound remover in immersion or ultrasonic equipment. Performs in hard water. Excellent rinsability.		0	F,M,S,U,V	0		0	•
<b>Oakite 3</b> Mildly alkaline burnishing compound. Also used as an immersion cleaner for removing buffing compounds.		•	T,U,V		0	0	•
<b>Oakite 214M</b> Removes stubborn oily and carbonaceous deposits, grease, and grime. High-foaming. Excellent rinsability.		0	F,M	0		0	•

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	Spray	Immersion	Other	Liquid	Powder	Steel	Multi-Metal
MILD ALKALINE/NEUTRAL/SOLVENT CLEANERS							
Orange Peel Citrus scented machine and multi purpose cleaner.		•	T,V	•		•	•
<b>SCN-9194/SCN-9194CL</b> Neutral pH rust removers based on organic phosphate technology. Provides short-term rust protection.	¢	•	T,U,V	•		0	•
Tech Solv <sup>™</sup> 334 Non-chlorinated/fluorinated solvent-based cleaner removes oils and greases. 142°F flash point.		•	Μ	•		0	•

	Spray	Immersion	Other	Liquid	Powder	Steel	Multi-Metal
ACID CLEANERS							
Drycid <sup>™</sup> Inhibited acid removes mineral scale, rust, and other metal oxides. Non-fuming.	0	•	C,T,U,V		•	•	Brass, Copper
Fisan <sup>®</sup> CIP Acid Heavy-duty, low-foaming cleaner removes oxides, heat-scale, rust, mineral deposits, flux and weld spatter. Also used for passivation.	0	0	C,M	•		Stainless Steel	0
<b>Oakite® 31</b> Removes shop soils, oxides, rust, heat scale, flux, and weld spatter.		•	T,U,V	0		0	Brass, Copper
<b>Oakite 32</b> Removes rust and hard water salts. Strips heat scale, oxide coatings, chromium, zinc, and cadmium plate.		•	T,U,V	•		•	Brass, Copper
<b>Oakite 33</b> Removes light grease, oils, shop dirt, flux, rust, oxides, and heat scale.		0	T,U,V	0		0	Brass, Copper
<b>Oakite 131</b> Inhibited cleaner removes shop soils, light rust, heat scale, and oxides. Easily rinsed.		O	T,U,V	•		•	Brass, Copper
Solventol <sup>™</sup> 2409 Inhibited cleaner used for descaling spray washers, heat exchangers, and other process equipment. Purple indicator.	0	0	C,T,U,V		0	0	Brass, Copper

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ADDITIVES							
<b>Defoamant 3D</b> Silicone-free, water-borne emulsion for controlling foam in aqueous solutions.	0	0		0		•	•
<b>Enhance</b> Improves cleaning and rinsing in both alkaline and acid cleaner applications.	0	0		0		0	•
<b>Gardostrip® Q 7896</b> Blend of strong emulsifying and wetting agents to aid in quick penetration of soils and paint.	0	•		0		0	•
<b>Ladd</b> Foam controlling additive for both acid and alkaline cleaner applications.	0	•		0		0	•
<b>Stripper Additive</b> Phosphate-free chelating agent that activates alkaline cleaning and stripping solutions.	0	0		0		0	0

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## Cut it. Clean it. Coat it. Control it. Conserve it.® with us!



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- Point 1. Dedicated, Global Specialists Locally Available
- Point 2. Focused, Passionate, and Accountable Expert Support
- Point 3. Integrated Portfolio of Innovative Products
- Point 4. High Quality Standards
- Point 5. Fast and Accurate Labs
- Point 6. Comprehensive Collaboration for Efficient Process Performance

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The Surface Treatment global business unit of the Coatings division of BASF, operating under the Chemetall brand, is a leading supplier of applied surface treatments and services for metal, plastic, and glass substrates in a vast range of industries and end markets. Chemetall Surface Treatment products are used for a variety of applications. As an integrated part of the business, we offer a full range of services, including process control and on-site support at customers' facilities with local representation worldwide. Beyond local technical expertise, systems are designed to meet the final requirements of the treated products.

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